Construction and Service

'We are building offshore projects onshore'

"V164-8.0 MW designed for reliability and serviceability"

Anders Bach Andersen, Senior Product Manager



1 ECOWindS Final Conference, Lowestoft, September 2015

The Joint Venture

Founded 1 April 2014, sole focus on offshore wind.



- 1. The Key Objective
- 2. Pre-assembly & V164-8.0 MW setup
- 3. Fleet Performance & V164-8.0 MW Design for Serviceability
- 4. Summary

Key objectives – Improved Business Case

Cost of Energy Probability Illustration



- 1. The Key Objective
- 2. Pre-assembly & V164-8.0 MW setup
- 3. Fleet Performance & V164-8.0 MW Design for Serviceability
- 4. Summary

Introduction to pre-assembly concept

Lowering costs of offshore projects

- Efficient setup with reduced logistics and pre-assembly costs
- Create synergies between projects and reduce mobilisation costs
- Better collaboration with manufacturing push work back in supply chain





MHI VESTAS OFFSHORE WIND®

V164 pre-assembly

Building on experience and moving more processes back to the factory

- Nacelles arrives fully assembled, tested and ready for installation from the factory => plug & play
- Blades delivered in a sea fastening, no extra handling between the factory and installation => plug & play
- Power Converter Module installed in the bottom tower section in the factory (post-manufacturing)
- Towers fully pre-assembly before load out => plug & play
- Pre commissioning moved back to the production facilities => plug & play







- 1. The Key Objective
- 2. Pre-assembly & V164-8.0 MW setup
- 3. Fleet Performance & V164-8.0 MW Design for Serviceability
- 4. Summary

Increasing Availability Decreasing Lost Production Factor (LPF)

High-performing existing fleet Improving already reliable components Full scale testing CMS/predictive maintenance Helicopter access Double-Loop Learnings



LPF



- 1. The Key Objective
- 2. Pre-assembly & V164-8.0 MW setup
- 3. Fleet Performance & V164-8.0 MW Design for Serviceability
- 4. Summary

Summary

Cost reduction needs to be considered looking at the entire value chain, from design, production, pre-assembly, installation and servicing.



MHI VESTAS OFFSHORE WIND

Thank you for your attention!

ТΜ